



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4063-3

Job Sheet 174290



Part No: D4063-3

Job Qty: 4 ea

Part Name: Vent Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 4/10/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV a IPP rev A 10.02.03 new issue Prelim EC verified by: DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs		4/9/18	0.00	0.00	Purchasing		AT 18/03/20
110	Packaging	4 pcs		4/9/18	0.00	0.00	Packaging2		AT 18/03/20
115	Small Fab	4 pcs		4/10/18	0.00	0.26	Small Fab-5		TFDAS
117	QC	4 pcs		4/10/18	0.00	0.00	QC5		38 DAS APR 04 2018
120	QC	4 pcs		4/10/18	0.00	0.00	QC6		9-88 11 DAS APR 04 2018
130	Packaging	4 pcs		4/10/18	0.00	0.00	Packaging3-2	57219	APR 04 2018
140	QC21-SA	4 Ea		4/10/18	0.00	0.00	QC21		APR 05 2018 9-88

Part Op 100 - Issue P/O: _____ Part #: 193-8 6 PCS OF 24" ***** Possible Supplier: Stratoflex
Descriptions: 115 - CUT TO LENGTH AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
193-8	Stratoflex	4 pcs (1 ea)	100-Purchasing	5052972

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	193-8	4	0	0

Part Specifications

Specifications could not be found.

Plex 3/13/18 1:41 PM Dart.Gagnon.Michelle

Vent Hose

Vent Hose

PART NO: D4063-3
Serial No/Batch: S052983
Revision:

Revision:

Operation:

Change No:

Packaging

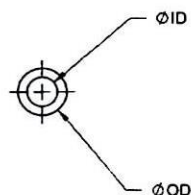
Mfg Date: 03/20/18

Job No: 174290

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4063-1	193-6
D4063-3	193-8

SPECIFICATION CONTROL DRAWING

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 174290
 MAR 13 2018



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	MATERIAL SPEC	LENGTH	INSIDE ϕ NOMINAL "ID"	OUTSIDE ϕ NOMINAL "OD"
D4063-1	AVIALL	193-6	SEAMLESS BUNA-N	MIL-H-5593	17.0	0.38	0.60
D4063-3	AVIALL	193-8	SEAMLESS BUNA-N	MIL-H-5593	24.0	0.50	0.75

D4063-X VENT HOSE

RELEASED
 2010-05-05

- NOTES:**
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4063-1/-3" AND B/N USING WHITE FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.11 lbs

A	NEW ISSUE	BY	DATE
REV.	DESCRIPTION		
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.05		

DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA
 DRAWING NO. **D4063**
 TITLE **VENT HOSE**
 SCALE **NTS**
 SHEET 1 OF 1
 REV. A
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039322

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: PO039322

PO Date: 3/15/18

Due Date: 3/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED

MAR 15 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	156005-6D0213		Hose Assembly	Firmed	3/23/18	2 pcs	0 pcs	2 pcs	\$224.73/pcs	\$449.46
2	156003-6D0102		Hose Assembly As Per Dwg D4002 Rev. D	Firmed	3/23/18	2 pcs	0 pcs	2 pcs	\$200.41/pcs	\$400.82
3	156001-3S-0154		Hose Assembly	Firmed	3/23/18	2 pcs	0 pcs	2 pcs	\$113.26/pcs	\$226.52
4	156001-3S-0185		Hose Assembly receive pcs	Firmed	3/23/18	2 Ea	0 Ea	2 Ea	\$119.10/Ea	\$238.20
5	200-36S		Hose Clamp receive ea	Firmed	3/23/18	10 Ea	0 Ea	10 Ea	\$1.54/Ea	\$15.40
6	193-8		Stratoflex	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$11.22/pcs	\$67.32

Line Item Note 6 pcs cut at 24"

Grand Total: \$1,397.72

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/15/18 8:25 AM dart.lavoie.chantal

**DAS
11
9-89**



BOX CONTENT LIST



ODO: 310007712421

ROUTE: FDXIPA

PAGE: 1 of 2
DATE: 03/15/2018
TIME: 19:48:55

Handling Unit: 110000000514522797

Packed at WorkCenter 3D12

CUSTOMER PO: PO039322
ORDER NUMBER: 8005624462B CU10003952
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
T CANADA
OS CU10003952
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
T CANADA
OS 1000
H AVIALL CENTRAL WAREHOUSE
I DALLAS CDC
P PO Box 619048
F DFW AIRPORT TX 75261
R USA
M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	UOM			
00050		28	20036S=28 CLAMP: LOOP, HOSE, SS	10	10	EA			
			BATCH 7364407983 Exp Date:		10				
00060		10	193-8=10 HOSE: LOW PRESSURE, RUBBER	2	24	FT			
			BATCH 7364743618 Exp Date: 09/29/2024		24				
00070		10	193-8=10 HOSE: LOW PRESSURE, RUBBER	2	24	FT			
			BATCH 7364743618 Exp Date: 09/29/2024		24				
00080		10	193-8=10 HOSE: LOW PRESSURE, RUBBER	2	24	FT			
			BATCH 7364743618 Exp Date: 09/29/2024		24				

This is not an invoice.
For payment processing, please refer to Invoice.

The recipient of these goods agrees to comply with all export regulations governing the transfer, sale, lease or use of these goods.
Diversion contrary to U.S. Law is prohibited.

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RETURNED MERCHANDISE SUBJECT TO HANDLING
FEE.
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THE PROVISIONS OF THE FAIR LABOR ACT OF 1938
AMENDED.



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P HAWKESBURY ON K6A 1K7
T CANADA
OS 1000
H AVIALL CENTRAL WAREHOUSE
I DALLAS CDC
P PO Box 619048
F DFW AIRPORT TX 75261
R USA
M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	UOM			
00090		10	193-8=10 HOSE: LOW PRESSURE,RUBBER	2	24	FT			
	BATCH 7364743618		Exp Date: 09/29/2024		24				
00100		10	193-8=10 HOSE: LOW PRESSURE,RUBBER	2	24	FT			
	BATCH 7364743618		Exp Date: 09/29/2024		24				
00110		10	193-8=10 HOSE: LOW PRESSURE,RUBBER	2	24	FT			
	BATCH 7364743618		Exp Date: 09/29/2024		24				

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